

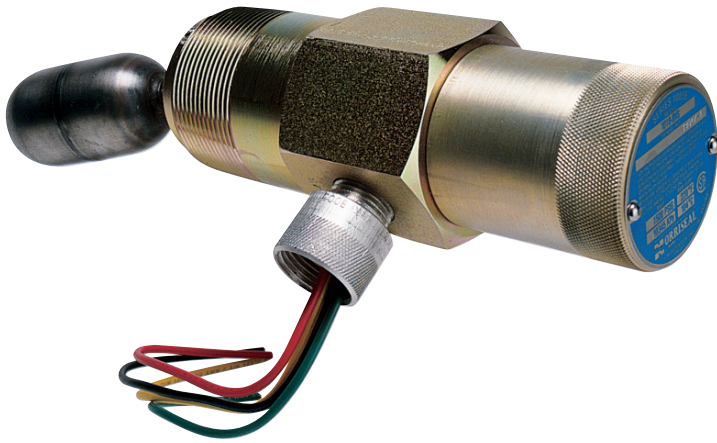
# Norriseal Series 1005E Electric Liquid Level Switch

Float actuated electric switch designed for rugged use in pressure vessels

The Norriseal Series 1005E is a float actuated electric switch that opens or closes an electric circuit. The 1005E body is furnished in 1.5" or 2.0" NPT size and the material is either carbon steel (plated) or 316 stainless steel. The electric miniature switch can be furnished in SPDT or DPDT. The unit is CSA listed as explosion proof and NEMA 4.

## Features

- High or low liquid level monitor
- 316 body material optional
- NACE materials available
- CSA listed (Class 1, Group C & D hazardous locations)
- NEMA 4

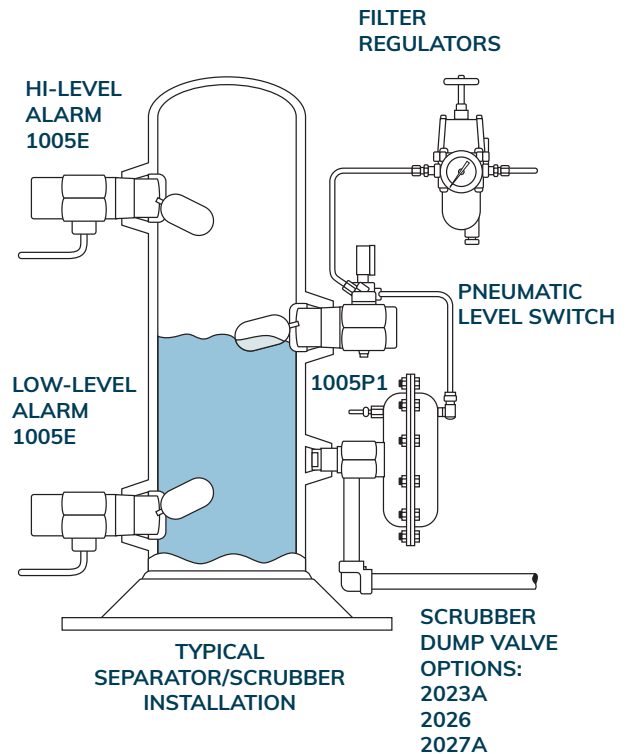


## Applications

The Series 1005E switch is designed for rugged use and can be used as a high or low level alarm to monitor liquid level in compressor scrubbers and other type pressure vessels. This unit is also available for NACE applications.

## Accessories

Small external horizontal float chambers (style V) are available for applications that require external mounting of the 1005E switch.





# Model code

**1005E 2.00 1018 - K V S U**

A
B
C
D
E
F
G

**A**

Body End Connection	
Code	Size
1.50	1-1/2"
2.00	2"

**B**

Materials of Construction		
Code	Body	Cap/Conduit Adapter
1018	1018 Carbon Steel	Aluminum
0316	316 Stainless Steel	Aluminum

**C**

Arm Material / Service		
Code	Arm	Service
-	316 S.S.	Standard
N	316 S.S.	NACE

**D**

Float Specifications				
Code	Float Material	Max Working Pressure	Temp. Range	End Connection
A	316 SST	1500 PSIG	-65°F to 200°F	1.50
K	316 SST	1500 PSIG	-65°F to 200°F	2.00
C	Polypropylene	2000 PISG	-20°F to 140°F	2.00
E	Polypropylene	2000 PISG	-20°F to 140°F	1.50

**E**

Seal Material/Temp Ratings			
Code	Seal Material	Min Temp	Max Temp
V	Viton (Std)*	-20°F	220°F
B	Buna-N	-20°F	180°F
E	EPR	-20°F	180°F
M	Aflas	-20°F	200°F
L	Low Temp Buna	-65°F <sup>(1)</sup>	180°F
T	Viton	-20°F	302°F <sup>(2)</sup>

(1) With 316SS Body Material.  
 (2) With High Temp electric switch

**F**

Type of Switch		
Code	Seal Material	Rating
S	Single Pole Double Throw	10 Amp, ½ H.P. @125/250VAC ½ Amp @ 125 VDC ¼ Amp @ 250 VDC
D	Double Pole Double Throw	10 Amp, ½ H.P. @125/250VAC ½ Amp @ 125 VDC ¼ Amp @ 250 VDC

**G**

Extra Options					
Code	Extension Arm	Counterbalance	Float Material – Size	Min SG	End Connection
U	0.625"	Standard	316SS – 1.75" x 3.25"	0.61	2.00
7	1.125"	Heavy	316SS – 1.75" x 3.25"	0.44	2.00
8	1.500"	Heavy	316SS – 1.75" x 3.25"	0.50	2.00
9	2.060"	Heavy	316SS – 1.75" x 3.25"	0.60	2.00
Z	1.500"	Heavy	316SS – 1.50" x 2.88"	0.48	1.50
T	2.060"	Heavy	316SS – 1.50" x 2.88"	0.57	1.50
5	1.500"	Heavy	Poly – 1.50" x 2.81"	0.86	1.50
6	2.060"	Heavy	Poly – 1.50" x 2.81"	0.94	1.50

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